

Work Order ID 151279

Tuesday, September 20, 2016 7:23:45 AM

151279

Page 1

Item ID: D4060-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ski Clamp, Top

Start Date: 9/20/2016 Start Qty: 40.00

40

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4060

B

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: _____

Prog Rev: _____

2-Deburr if necessary

0.33

40 2/16-9-21

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.07

120

QC8- Inspect parts - second check

0.00

120

QC

Quality Control

Memo

0.13

ASHK Not for Inventory

~~QC2- Inspect parts off machine FAI/FAIB~~
~~QC8- Inspect parts - second check~~

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Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ski Clamp, Top
Start Date: 9/20/2016 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 9/23/2016 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Form as per dwg	0.00							
130					DAS				SEP 22 2016
Brake NC	Memo	0.53			30	40			
Brake NC					9-89				
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.13							
Quality Control									
150	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
150									DAS
Packaging	Memo	0.07							36
Packaging									9-89

Smilie

for 119 landing gear (rate screw down)



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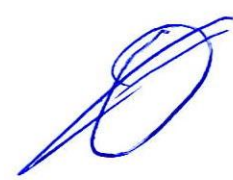
151279

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Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ski Clamp, Top
Start Date: 9/20/2016 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 9/23/2016 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.67							
Quality Control									

**DAS
21
9-89****SEP 22 2016**

Picklist Print

Page 1

Tuesday, September 20, 2016 7:23:44 AM

Work Order ID: 151279

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Parent Item: D4060-1

D4060-1

Parent Item Name: Ski Clamp, Top

Start Date: 9/20/2016

Required Date: 9/23/2016

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S14GA		Purchased				100	sf	43.3000	0.085	3.578947			

M304S14GA

304SS sheet .080

02 / 6.8.21

Location

Loc Qty

Loc Code

MAT019

43.3

M129972

5.7

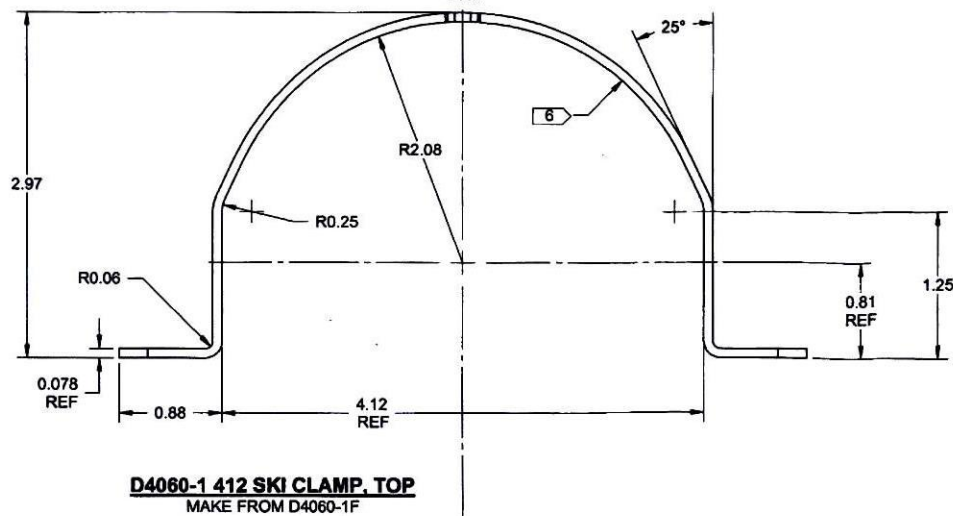
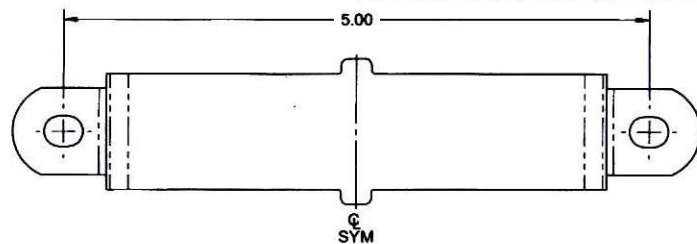
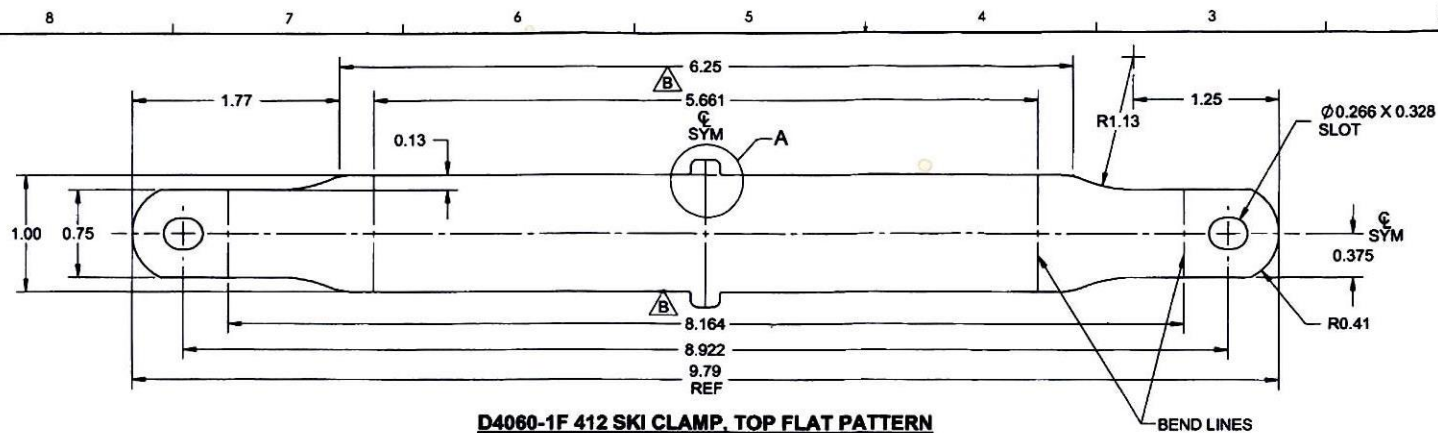
M135061

5.6

M135689

32

3.8



u10 151279

RELEASED
2015-06-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	RF	DRAWING NO. D4060	REV. B
	MFG. APPR.	DD	SHEET 2 OF 4	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	412 SKI CLAMP	NTS
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